page 2, line 12: insert --1. Field of the Invention.--;

A2

line 13: change "for" to --of controlling-- and delete "control";

line 14: delete "according to the preamble of patent claim 1";

line 15: delete ", according to the preamble of patent claim";

line 15: delete "4";

line 19: after "into" insert --successively furnished-- and delete "supplied after one another";

line 21: change "with a" to --of-- and "runs" to --extends--;

line 23: change "in a manner" to --,--

line 29: delete "on", change "with" to --at-- and "of this" to --thereof--;

line 30: change "have" to --suffer from-- and "with" to --at--;

line 31: change "in the region" to --near--;

page 3, line 1: change "lying" to --positioned--;

line 3: change "caused by" to --the teeming height increases because

A3

of-- and delete ", the teeming height";

line 4: delete "increases";

line 6: change "lying" to --positioned-- and "be insufficiently" to --not be--;

A4

line 7: after "reached" insert --in a satisfactory manner--;

line 8: change "expensive changes. With" to --costly modifications. In-- and delete "often";

line 9: after "must" insert --often--;

line 16: change "procedure" to --operation, and because of a stationary

A5

tilting axis may be displaced further towards the middle of the teeming mould,--;

line 17: correct "distanmce" to --distance-- and delete ", with the help of a";

line 18: delete;

line 19: delete "mould";

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page 3, line 27: correct "amd" to --and--;

page 4, line 13: change "the" (first occurrence) to --an--;

line 14: correct "provided" to --provide--, after "for" insert --controlling-- and delete "control";

line 15: change "with" (second occurrence) to --at--;

line 18: delete "now";

line 19: change "which comprises the characterising features of patent claim 1" to --as hereinafter set forth in greater detail--;

line 20: delete;

line 21: delete;

line 25: change "one" to --a preferred-- and delete "example";

line 26: change ". There is shown" to --, in which--;

line 28: change "a lateral" to --is a side elevational--;

line 29: change "a plan" to --is a top elevational--;

line 30: after "3" insert --is--;

line 31: after "4" insert --is-- and corrct "scetched" to --sketched--;

page 5, line 5: change "vehicle" to --carriage--, "transversable" to --horizontally moveable-- and after "4" insert --in a direction Y,--;

line 6: delete "horizontally in the Y direction", change "vehicle" to --carriage-- and "carries" to --supports--;

line 7: change "vehicle" to --carriage--, delete "displaceable" and change "to this" to --displaceable in a direction X--;

line 8: delete "in the X-direction" and change "vehicle" to --carriage--;

line 9: change "construction" to --structure--;

line 11: change "construction" to --structure-- and after "9" insert --, there is provided--;

line 12: after "14" insert --for moving it up and down-- and delete "is liftably and lowerably arranged";

line 19: change "On" to --During-- and "vehicle 3 with" to --carriage 3

and--;

page 5, line 20: change "traversed so far" to --moved--;

   line 22: after "iron" insert --23--;

page 6, line 14: correct "reassumed" to --resumed--;

   line 16: change "with an empty" to --when the--;

   line 17: after "machine" insert --is empty-- and change "procedure" to --operation--;

   line 18: after "first" insert --one--, after "with" insert --a filled-- and delete "which is full";

   line 25: correct "part" to --partially--, after "recess" insert --28-- and change "journal" to --stub--;

   line 28: change "projection" to --protrusion--;

   line 29: delete "there"

   line 30: delete "results" and after "advantages" insert --result--;

page 7, line 8: change ", with the ladle exchange" to --;-- and after "exchanged" insert --whenever a ladle is changed--,;

   line 9: change "application" to --insertion--;

   line 10: change "mounting attached in" to --bracket mounted on--;

   line 15: change "destroying" to --absorbing--;

   line 19: change "teeming" to --cast--;

   line 20: change "independently" to --regardless--, "accompanying" to --height of an associated-- and delete "height";

   line 21: correct "electronical" to --electronic-- and change "must" to --have to--;

   line 22: change "correspondingly newly programmed so that" to --appropriately reprogrammed to mach-- and delete "are matched".

page 8, line 1: change "CLAIMS" to --What is claimed is:--;

page 10, line 5: after "ABSTRACT" insert --OF THE DISCLOSURE--; and

   line 16: delete.

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BY SUB SPEC - K.M.